



APRINTA PRO



## PrintaMent PET-G

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate
BCN3D Sigma	240°-250°C	65°-70°C*	Up to 50 mm/s	50%	104%
Ultimaker 2	240°-250°C	65°-70°C*	Up to 60 mm/s	50%	104%
Ultimaker 2+	240°-250°C	65°-70°C*	Up to 60 mm/s	50%	104%
Ultimaker 3	240°-250°C	65°-70°C*	Up to 60 mm/s	50%	104%
BQ Wittbox 1	n.A.	n.A.	n.A.	n.A.	n.A.
BQ Wittbox 2	n.A.	n.A.	n.A.	n.A.	n.A.
BQ Hephestos	n.A.	n.A.	n.A.	n.A.	n.A.
Prusa i3	220°-240°C	65°-70°C*	Up to 50 mm/s	50%	104%
Prusa i3 MK2	220°-240°C	65°-70°C*	Up to 50 mm/s	50%	104%

\*coated with PrintaFix